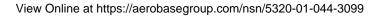
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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 0.715 inches and 0.735 inches

#### Head Style:

Flush countersunk

## Width Between Flats:

Between 0.0791 inches and 0.0806 inches

## Shank Diameter:

Between 0.1885 inches and 0.1895 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

#### 0.3016 inches

Lubrication:

Cetyl alcohol

## Grip Length:

0.255 inches

## Thready Qty Per Inch (tpi):

32

#### Thread Size:

0.190 inches

#### Shear Strength:

125000 single pounds per square inch

#### **Countersink Angle:**

100.0 degrees

## Material:

Steel comp 431

#### **Material Specification:**

Ams 5628 assn standard single material response or mil-s-18732 type 431 military specification 1st material response

#### Surface Treatment:

Cadmium

#### **Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

## **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

## Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.

