

View Online at <https://aerobasegroup.com/nsn/5320-01-044-3276>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.822 inches and 0.847 inches

Head Style:

Flush countersunk

Shank Diameter:

0.2754 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

0.426 inches

Tip Diameter:

0.2681 inches

Lubrication:

Cetyl alcohol and dry film

Grip Length:

Between 0.490 inches and 0.505 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0