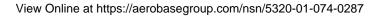
# NSN 5320-01-074-0287

Pin-rivet - Page 1 of 2





#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.348 inches and 1.368 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

#### Shank Diameter:

Between 0.2485 inches and 0.2495 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

0.399 inches

# Grip Length:

Between 0.939 inches and 1.000 inches

## Thready Qty Per Inch (tpi):

28

## Thread Size:

0.250 inches

## Shear Strength:

108000 single pounds per square inch

### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

### Material:

Steel comp 8740 or steel comp e4340

### Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

#### Surface Treatment:

Cadmium and chromate

### Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses

## **Thread Series Designator:**

Unjf

## **Specification Data:**

80205-nas4452 professional/industrial association standard

# Shelf Life:

N/a

# Unit Of Measure:

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# NSN 5320-01-074-0287

Pin-rivet - Page 2 of 2

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

