

View Online at <https://aerobasegroup.com/nsn/5320-01-075-1013>

Fastener Length:

Between 0.524 inches and 0.544 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.155 inches and 0.157 inches

Shank Style:

Drive pin

Head Major Diameter:

0.250 inches

Expansion Device:

Drive stem-type h

Lubrication:

Dry film

Grip Length:

Between 0.478 inches and 0.540 inches

Min. Tensile Strength (psi):

105000 pounds per square inch

Shear Strength:

75000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 431 stem

Material Specification:

Mil-s-18732 military specification single material response stem

Surface Treatment:

Cadmium stem

Surface Treatment Specification:

Qq-p-416, type 1, class 3 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-s-18732 spec.