

View Online at <https://aerobasegroup.com/nsn/5320-01-077-0233>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.387 inches and 0.390 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.450 inches

Expansion Device:

Threaded sleeve

Grip Length:

0.312 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished without bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 303 expander

Surface Treatment:

Cadmium expander

Surface Treatment Specification:

Qq-p-416, type 1, class 3 federal specification single treatment response expander

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0