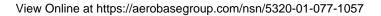
NSN 5320-01-077-1057

Pin-rivet - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.135 inches and 1.155 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2646 inches and 0.2651 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.3948 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.755 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Steel comp 431

Material Specification:

Ams 5628 assn standard single material response or mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

258, fscm 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

NSN 5320-01-077-1057

Pin-rivet - Page 2 of 2

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.

