

View Online at <https://aerobasegroup.com/nsn/5320-01-078-8442>

**Head Style:**

Countersunk w/protruding stud

**Head Height:**

0.0990 inches

**Shank Diameter:**

Between 0.2740 inches and 0.2760 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.5070 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.2810 inches and 0.3450 inches

**Shear Strength:**

112000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 8740 stem

**Material Specification:**

Ams 5737 assn standard single material response mechanical lock or ams 5690 assn standard single material response mechanical lock

**Surface Treatment:**

Cadmium stem

**Surface Treatment Specification:**

Mil-f-81177 military specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-f-81177 spec.