

View Online at <https://aerobasegroup.com/nsn/5320-01-080-9257>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.677 inches and 0.697 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0635 inches and 0.0645 inches

**Shank Diameter:**

Between 0.1625 inches and 0.1635 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.2612 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.380 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Thread Size:**

0.164 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and titanium or cadmium and chromate

**Surface Treatment Specification:**

Ams 2419 assn standard 1st treatment response or qq-p-416, type 2, class 2 federal specification 2nd treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.