NSN 5320-01-085-3324

Pin-rivet - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.708 inches and 0.733 inches

Head Style:

Flush countersunk

Shank Diameter:

0.369 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.537 inches

Tip Diameter:

0.3658 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.302 inches and 0.317 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.312 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 8740 or steel comp e4340

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

NSN 5320-01-085-3324

Pin-rivet - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.

