

View Online at <https://aerobasegroup.com/nsn/5320-01-088-2867>

Fastener Length:

0.635 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.249 inches and 0.253 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.480 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.376 inches and 0.437 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

T-4 solution heat treated sleeve

Material:

Aluminum alloy 2017 sleeve

Material Specification:

Qq-a-430 federal specification single material response stem

Surface Treatment:

Anodize or chromate

Surface Treatment Specification:

Mil-a-8625 military specification 1st treatment response or mil-c-5541 military specification 2nd treatment response

Specification Data:

80205-nas1399 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-a-8625 spec.