

View Online at <https://aerobasegroup.com/nsn/5320-01-093-1584>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.723 inches and 0.763 inches

Head Style:

Err-090

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2635 inches and 0.2650 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

0.401 inches

Grip Length:

Between 0.313 inches and 0.375 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Color gold

Material:

Steel comp 8740

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A528u0