

View Online at <https://aerobasegroup.com/nsn/5320-01-093-7048>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.637 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.045 inches and 0.055 inches

**Width Between Flats:**

Between 0.079 inches and 0.081 inches

**Shank Diameter:**

Between 0.188 inches and 0.190 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.312 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Special Features:**

Collar provided

**Heat Treatment:**

Quenched

**Material:**

Steel comp 4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 ty ii cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hl18 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.