# NSN 5320-01-096-1315

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

### Fastener Length:

Between 2.010 inches and 2.030 inches

#### Head Style:

Err-090

#### Head Height:

Between 0.059 inches and 0.069 inches

#### Width Between Flats:

Between 0.0947 inches and 0.0967 inches

#### Shank Diameter:

Between 0.2485 inches and 0.2495 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.387 inches and 0.412 inches

### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

### Grip Length:

Between 1.620 inches and 1.630 inches

#### Thready Qty Per Inch (tpi):

28

## Thread Size:

0.250 inches

## Shear Strength:

125000 single pounds per square inch

## Material:

Steel comp 431

## Material Specification:

Ams 5628 assn standard single material response or mil-s-18732 military specification single material response

## Surface Treatment:

Cadmium and chromate

## Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

# Thread Series Designator:

Unjf

## Shelf Life:

N/a

## Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-18732 spec.

