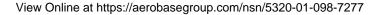
NSN 5320-01-098-7277

Pin-rivet - Page 1 of 2



Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.271 inches and 1.296 inches

Head Style:

Flush countersunk

Shank Diameter:

0.3690 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.537 inches

Tip Diameter:

0.3541 inches

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 0.865 inches and 0.880 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

220000 pounds per square inch

Thread Size:

0.312 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Feat

Special Features:

8-32unjc-3b thread size, 0.630 in. Length along the longitudinal axis from the head end, 0.120 in. Slot length, 0.060 in. Slot width located

0.570 in. From top of head to center of slot

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response



NSN 5320-01-098-7277

Pin-rivet - Page 2 of 2

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A528u0

