

View Online at <https://aerobasegroup.com/nsn/5320-01-101-3429>

**Thread Class:**

3a

**Thread Direction:**

Left-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

0.2001 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

0.317 inches

**Expansion Device:**

Threaded stem

**Lubrication:**

Dry film and cetyl alcohol

**Grip Length:**

Between 0.251 inches and 0.313 inches

**Thready Qty Per Inch (tpi):**

40

**Thread Size:**

0.138 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

0.1964 in. Second shank diameter

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5732 assn standard single material response or ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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