

View Online at <https://aerobasegroup.com/nsn/5320-01-101-3429>

Thread Class:

3a

Thread Direction:

Left-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

0.2001 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.317 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 0.251 inches and 0.313 inches

Thready Qty Per Inch (tpi):

40

Thread Size:

0.138 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

0.1964 in. Second shank diameter

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0