

View Online at <https://aerobasegroup.com/nsn/5320-01-102-2758>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.181 inches and 1.201 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.254 inches and 0.257 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.3304 inches

Expansion Device:

Threaded mandrel

Grip Length:

0.875 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Cetyl alcohol lubrication on expander oily

Material:

Steel comp 305 sleeve or steel comp 302 sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-416, type 1, class 2 federal specification single treatment response expander

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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