

View Online at <https://aerobasegroup.com/nsn/5320-01-112-1591>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.820 inches and 0.860 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0635 inches and 0.0645 inches

Shank Diameter:

Between 0.1625 inches and 0.1635 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.256 inches

Grip Length:

Between 0.501 inches and 0.562 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 8740 or steel comp e4340

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas4452 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.