

View Online at <https://aerobasegroup.com/nsn/5320-01-130-8454>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.760 inches and 0.780 inches

**Head Style:**

Straight pan

**Head Height:**

Between 0.059 inches and 0.069 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.387 inches and 0.412 inches

**Lubrication:**

Solid film or cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.380 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Product Name:**

(inavy) pin - rivet, threaded, shear, protruding head, hex point drive

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ams-qq-p-35 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0