

View Online at <https://aerobasegroup.com/nsn/5320-01-132-5697>

Thread Class:

3a

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.465 inches and 0.468 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.523 inches and 0.528 inches

Expansion Device:

Expander

Grip Length:

0.062 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Expander length is 0.750 in. Nom; sleeve and expander to be used on potted honeycomb panels

Heat Treatment:

Annealed sleeve

Material:

Steel comp 303 expander

Material Specification:

Qq-a-430 federal specification single material response sleeve

Surface Treatment:

Passivate expander

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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