

View Online at <https://aerobasegroup.com/nsn/5320-01-147-6094>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Blue

Fastener Length:

Between 0.627 inches and 0.647 inches

Head Style:

Err-090

Head Height:

Between 0.045 inches and 0.055 inches

Width Between Flats:

Between 0.079 inches and 0.081 inches

Shank Diameter:

Between 0.188 inches and 0.190 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.295 inches and 0.315 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.307 inches and 0.317 inches

Thread Size:

0.190 inches

Shear Strength:

5380 double pounds per square inch

Special Features:

U/w collars hl70, hl79, hl82, hl94k, hl94v, hl97k, hl97v, hl379v and hl379sy

Heat Treatment:

As fabricated

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment Specification:

Spec 306, type 1, color blue mfr ref single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-hl10 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0