

View Online at <https://aerobasegroup.com/nsn/5320-01-178-8419>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.940 inches and 0.960 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Head Major Diameter:

0.3536 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

0.630 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

258, fscm 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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