

View Online at <https://aerobasegroup.com/nsn/5320-01-187-9570>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1625 inches and 0.1645 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.332 inches

Expansion Device:

Mandrel-type c

Lubrication:

Dry film or paraffin wax or grease film

Grip Length:

Between 0.282 inches and 0.344 inches

Hardness Rating:

30.0 rockwell superficial 15-n bolt and 48.0 rockwell superficial 15-n bolt

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

Solution heat treated

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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