

View Online at <https://aerobasegroup.com/nsn/5320-01-193-1520>

**Fastener Length:**

1.400 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.310 inches and 0.312 inches

**Head Major Diameter:**

0.634 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.906 inches and 0.970 inches

**Hardness Rating:**

53.0 rockwell c stem

**Countersink Angle:**

101.0 degrees

**Special Features:**

Single action fastener installed with a single action tool

**Material:**

Steel stem

**Surface Treatment:**

Aluminum stem or cadmium stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-f-81177 spec.