

View Online at <https://aerobasegroup.com/nsn/5320-01-193-1919>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flat fillister

**Head Height:**

Between 0.100 inches and 0.110 inches

**Shank Diameter:**

Between 0.309 inches and 0.312 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.475 inches and 0.505 inches

**Expansion Device:**

Expander

**Lubrication:**

Solid film

**Grip Length:**

Between 0.4325 inches and 0.4525 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Shear Strength:**

110000 single pounds per square inch

**Special Features:**

Without bolt. Shear strength and lubrication apply to expander only

**Material:**

Steel comp 305 sleeve

**Material Specification:**

Qq-s-763 federal specification single material response sleeve

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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