

View Online at <https://aerobasegroup.com/nsn/5320-01-194-7084>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.309 inches and 0.312 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.372 inches

Expansion Device:

Expander

Lubrication:

Solid film

Grip Length:

Between 0.4325 inches and 0.4525 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

110000 single pounds per square inch

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Without bolt. Shear strength and lubrication apply to expander only

Heat Treatment:

Annealed sleeve

Material:

Steel comp 305 sleeve

Material Specification:

Qq-s-763 federal specification single material response sleeve

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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