

View Online at <https://aerobasegroup.com/nsn/5320-01-196-2706>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.635 inches and 0.655 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2440 inches and 0.2540 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

0.3948 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.255 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Hardness Rating:**

45.0 rockwell c and 48.0 rockwell c

**Thread Size:**

0.250 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp h11

**Material Specification:**

Ams 6487 assn standard single material response

**Surface Treatment:**

Cadmium and chromate or cadmium

**Surface Treatment Specification:**

Mil-c-8837 type 2 cl 2 military specification 1st treatment response or nas 672 assn standard 2nd treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-c-8837 spec.