# NSN 5320-01-196-2707

Pin-rivet - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5320-01-196-2707



# Thread Class: 3a Thread Direction: Right-hand

Fastener Length:

Between 1.940 inches and 1.960 inches

#### Head Style:

Flush countersunk

#### Width Between Flats:

Between 0.0791 inches and 0.0806 inches

## Shank Diameter:

Between 0.1885 inches and 0.1895 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

#### Grip Length:

1.630 inches

### Thready Qty Per Inch (tpi):

32

#### Min. Tensile Strength (psi):

210000 pounds per square inch

#### Hardness Rating:

45.0 rockwell c and 48.0 rockwell c

#### Thread Size:

0.1900 inches

#### Shear Strength:

125000 single pounds per square inch

#### Countersink Angle:

100.0 degrees

#### Material:

Steel comp h11

#### **Material Specification:**

Ams 6487 assn standard single material response

#### Surface Treatment:

Cadmium and chromate or cadmium

#### Surface Treatment Specification:

Mil-c-8837, type 2 cl2 military specification 1st treatment response or nas 672 assn standard 2nd treatment response

### **Thread Series Designator:**

Unjf

# NSN 5320-01-196-2707

Pin-rivet - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

## Mil-std (military Standard):

Mil-c-8837 spec.

