NSN 5320-01-197-9451Solid Rivet - Page 1 of 1



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Fastener Length:
Between 1.240 inches and 1.260 inches
Head Style:
Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)
Shank Diameter:
Between 0.155 inches and 0.159 inches
Shank Style:
Straight w/radius chamfered tip
Head Major Diameter:
0.2976 inches
Shear Strength:
49000 single pounds per square inch
Countersink Angle:
Between 99.5 degrees and 101.5 degrees
Heat Treatment:
Annealed
Material:
Nickel alloy r-405 or nickel alloy 400
Material Specification:
Qq-n-281 federal specification all material responses
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 type 2 cl 3 federal specification single treatment response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A040a0