

View Online at <https://aerobasegroup.com/nsn/5320-01-203-8448>

**Fastener Length:**

0.516 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

0.140 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.221 inches and 0.229 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.126 inches and 0.187 inches

**Min. Tensile Strength (psi):**

675 pounds per square inch

**Shear Strength:**

1090 single pounds per square inch

**Countersink Angle:**

108.0 degrees

**Material:**

Iron alloy 660 stem

**Material Specification:**

Qq-n-281 federal specification single material response sleeve

**Surface Treatment:**

Passivate stem

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response sleeve and nas4006 assn standard 2nd treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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