

View Online at <https://aerobasegroup.com/nsn/5320-01-206-7404>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.121 inches and 1.146 inches

Head Style:

Flush countersunk

Shank Diameter:

0.3120 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

0.465 inches

Tip Diameter:

0.2995 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.740 inches and 0.755 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Forged hex recess on top of hed, 0.1265 in. W across the flats, 0.072 in. Min dp

Material:

Steel comp 8740 or steel comp e4340

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.