

View Online at <https://aerobasegroup.com/nsn/5320-01-207-9456>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.570 inches and 1.595 inches

Head Style:

Flush countersunk

Shank Diameter:

0.865 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.439 inches

Tip Diameter:

0.8566 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.740 inches and 0.755 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Head has recessed hex 0.0625 in. Min and 0.0645 in maximum and 0.072 in. Min dp

Material:

Steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.