

View Online at <https://aerobasegroup.com/nsn/5320-01-207-9457>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.683 inches and 1.708 inches

Head Style:

Flush countersunk

Shank Diameter:

0.3547 inches

Head Major Diameter:

0.522 inches

Tip Diameter:

0.3306 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 1.302 inches and 1.317 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

180000 pounds per square inch

Thread Size:

0.3125 inches

Shear Strength:

108000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Feat

Special Features:

0.138-32unjc-3b threaded concentric hole along the longitudinal centerline of head end 0890 in. Min, 0.910 in. Maximum dp, 0.120 in. Slot lg, 0.060 in. Slot w located 0.780 in. From top of head to beginning of slot

Material:

Steel comp 8740 or steel comp e4340

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6049 spec.