

View Online at <https://aerobasegroup.com/nsn/5320-01-215-9833>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

0.094 inches

Shank Style:

Self-plugging high clinch shank

Head Major Diameter:

0.148 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.188 inches and 0.250 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Heat Treatment:

Annealed sleeve

Material:

Steel comp 1018 sleeve

Surface Treatment:

Cadmium and chromate sleeve

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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