

View Online at <https://aerobasegroup.com/nsn/5320-01-217-6092>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.510 inches and 0.530 inches

Head Style:

Err-090

Head Height:

Between 0.059 inches and 0.069 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.387 inches and 0.412 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.120 inches and 0.130 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

3000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

258, fscm 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0