

View Online at <https://aerobasegroup.com/nsn/5320-01-218-6010>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Head Style:**

Err-090

**Head Height:**

Between 0.061 inches and 0.069 inches

**Shank Diameter:**

0.2490 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.947 inches and 0.967 inches

**Grip Length:**

Between 0.751 inches and 0.812 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

156000 double pounds per square inch

**Special Features:**

Fastener length 1.161 inches min and 1.201 inches max

**Material:**

Steel comp h11

**Material Specification:**

Ams6485 assn standard single material response or ams6487 assn standard single material response

**Surface Treatment:**

Cadmium and nickel

**Surface Treatment Specification:**

Ams2416 assn standard all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

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