

View Online at <https://aerobasegroup.com/nsn/5320-01-219-1312>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.723 inches and 0.763 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.061 inches and 0.069 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.398 inches and 0.413 inches

**Grip Length:**

Between 0.313 inches and 0.375 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Shear Strength:**

108000 single pounds per square inch

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas4450 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.