

View Online at <https://aerobasegroup.com/nsn/5320-01-219-1313>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.848 inches and 0.888 inches

Head Style:

Err-090

Head Height:

Between 0.061 inches and 0.069 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.398 inches and 0.413 inches

Grip Length:

Between 0.439 inches and 0.500 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Shear Strength:

108000 single pounds per square inch

Material:

Steel comp 8740 or steel comp 4340

Material Specification:

Mil-s-6740 military specification 1st material response or mil-s-5000 military specification 2nd material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas4450 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6740 spec.