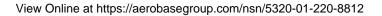
NSN 5320-01-220-8812

Pin-rivet - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.877 inches and 1.897 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

0.3813 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

1.567 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military

specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

NSN 5320-01-220-8812

Pin-rivet - Page 2 of 2

Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-5000 spec.

