

View Online at <https://aerobasegroup.com/nsn/5320-01-223-2109>

Fastener Length:

0.969 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.274 inches and 0.276 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.507 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.719 inches and 0.782 inches

Min. Tensile Strength (psi):

3650 pounds per square inch

Shear Strength:

112000 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel mechanical lock

Material Specification:

Aisi assn standard single material response stem

Surface Treatment:

Cadmium

Surface Treatment Specification:

Mil-f-81177 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.