

View Online at <https://aerobasegroup.com/nsn/5320-01-223-3625>

Fastener Length:

1.781 inches

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.258 inches and 0.260 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

0.507 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 1.531 inches and 1.595 inches

Hardness Rating:

48.0 rockwell c stem and 53.0 rockwell c stem

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 4027 or steel comp 4130 or steel comp 4140 or steel comp 4150 or steel comp 4620 or steel comp 4815 or steel comp 6150 or steel comp 8615 or steel comp 8620 or steel comp 8630 or steel comp 8640 or steel comp 8740

Material Specification:

Astm a331 assn standard single material response

Surface Treatment:

Cadmium stem or aluminum alloy stem

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification 1st treatment response sleeve or mil-c-83488 military specification 2nd treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.