

View Online at <https://aerobasegroup.com/nsn/5320-01-227-3480>

**Fastener Length:**

0.428 inches

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.197 inches and 0.199 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

0.387 inches

**Expansion Device:**

Serrated stem-type w

**Lubrication:**

Dry film

**Grip Length:**

Between 0.219 inches and 0.282 inches

**Min. Tensile Strength (psi):**

1690 pounds per square inch

**Shear Strength:**

2925 single pounds per square inch

**Countersink Angle:**

Between 98.5 degrees and 101.5 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A040a0