

View Online at <https://aerobasegroup.com/nsn/5320-01-230-9904>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.325 inches and 0.327 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

Between 0.577 inches and 0.635 inches

**Expansion Device:**

Threaded stem

**Grip Length:**

Between 1.095 inches and 1.156 inches

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c nut

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 4130 or steel comp 4140 or steel comp 8740 nut

**Material Specification:**

Astm a582 assn standard 1st material response or ams 5641 assn standard 2nd material response or ams 5639 assn standard 3rd material response or qq-s-763 federal specification 3rd material response sleeve

**Surface Treatment:**

Passivate or cadmium sleeve

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response nut

**Specification Data:**

80205-nas1750 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-s-6758 spec.