# NSN 5320-01-232-7010

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### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

# Fastener Length:

Between 0.911 inches and 0.951 inches

#### Head Style:

Flush countersunk

# Width Between Flats:

Between 0.127 inches and 0.130 inches

#### Shank Diameter:

Between 0.327 inches and 0.328 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.456 inches and 0.492 inches

### Grip Length:

Between 0.439 inches and 0.500 inches

#### Thread Size:

0.312 inches

# Shear Strength:

156000 single pounds per square inch

### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

### **Special Features:**

Oversize restricted to repair work, t.O. 1f-16-1299

### Material:

Steel comp h11

### **Material Specification:**

Ams 6485 assn standard single material response or ams 6487 assn standard single material response

#### Surface Treatment:

Cadmium and nickel

### Surface Treatment Specification:

Ams 2416 assn standard all treatment responses

### **Thread Series Designator:**

Unjf

# **Specification Data:**

80205-nas4452 manufacturers standard and 80205-nas4444 manufacturers specification

# **Specification Or Standard:**

2 type and 1 class and h composition

# Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

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