

View Online at <https://aerobasegroup.com/nsn/5320-01-236-9031>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.465 inches and 0.468 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.528 inches

Expansion Device:

Threaded mandrel

Grip Length:

0.125 inches

Thready Qty Per Inch (tpi):

18

Thread Size:

0.312 inches

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished without bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 305 sleeve or steel comp 302 sleeve

Material Specification:

Ams 5628 assn standard single material response expander

Surface Treatment:

Cadmium expander

Surface Treatment Specification:

Qq-p-416, type 1, cl 2 federal specification single treatment response expander

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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