

View Online at <https://aerobasegroup.com/nsn/5320-01-237-9403>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.465 inches and 0.468 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.528 inches

Expansion Device:

Expander

Grip Length:

0.500 inches

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished without bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 305 sleeve or steel comp 302 sleeve or steel comp xm-7 sleeve

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or qq-s-763 federal specification 2nd material response sleeve or astm a493 assn standard 3rd material response sleeve

Surface Treatment:

Cadmium expander

Surface Treatment Specification:

Qq-p-416 type 1 cl 2 federal specification single treatment response expander

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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