

View Online at <https://aerobasegroup.com/nsn/5320-01-238-1545>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.285 inches and 1.305 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.1363 inches and 0.1433 inches

**Width Between Flats:**

Between 0.1270 inches and 0.1295 inches

**Shank Diameter:**

Between 0.3271 inches and 0.3276 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.6335 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.755 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Hardness Rating:**

44.0 rockwell c and 50.0 rockwell c

**Thread Size:**

0.312 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

6-32 unjc-3b threaded hole from head 0.300 in. Min 0.345 in. Maximum deep; 0.120 in. Lg slot 0.490 in. From head

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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