

View Online at <https://aerobasegroup.com/nsn/5320-01-238-7253>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.387 inches and 0.390 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

0.450 inches

Expansion Device:

Expander

Grip Length:

0.188 inches

Thready Qty Per Inch (tpi):

20

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

Between 98.0 degrees and 102.0 degrees

Special Features:

Furnished w/o bolt

Heat Treatment:

Annealed sleeve

Material:

Steel comp 305 sleeve or steel comp 302 sleeve or steel comp xm-7 sleeve

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or astm a493 assn standard 2nd material response sleeve or astm a493 assn standard 3rd material response sleeve

Surface Treatment:

Cadmium expander

Surface Treatment Specification:

Qq-p-416, type 1, cl 2 federal specification single treatment response expander

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0