

View Online at <https://aerobasegroup.com/nsn/5320-01-240-4156>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

1.5125 inches

Head Style:

Flush countersunk

Hole Diameter:

Between 0.104 inches and 0.119 inches

Shoulder Diameter:

Between 0.1885 inches and 0.1895 inches

Shoulder Length:

1.2745 inches

Shank Diameter:

Between 0.181 inches and 0.184 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.258 inches and 0.305 inches

Hole Depth:

0.115 inches

Grip Length:

1.1875 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Bms10-85, typ i mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0