

View Online at <https://aerobasegroup.com/nsn/5320-01-241-0848>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.615 inches and 1.635 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.1430 inches and 0.1500 inches

**Width Between Flats:**

Between 0.1270 inches and 0.1295 inches

**Shank Diameter:**

Between 0.3115 inches and 0.3120 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.6335 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corporation and solid film

**Grip Length:**

1.130 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Thread Size:**

0.312 inches

**Countersink Angle:**

100.0 degrees

**Special Features:**

0.138-32unjc-3b threaded concentric hole along the longitudinal centerline of head end 0.300 in. Min, 0.345 in. Maximum dp, 0.120 in. Slot lg, 0.060 in. Slot w located 0.860 in. From top of head to beginning of slot

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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